

Appl. No. 10/619,736
Atty. Docket No. CM2503RQ
Amtd. dated March 21, 2007
Reply to Office Action mailed 12/27/2006
Customer No. 27752

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the Application:

1. (Previously Presented) A method for making a tissue paper product from a tissue paper web, said method comprising the steps of:
 - passing said tissue paper web through an embossing nip formed between a first and a second embossing roll, wherein at least one of said embossing rolls comprises at least 30 embossing elements per square centimeter, said embossing elements each having a height of less than about 0.5 mm; and
 - passing said tissue paper web through a calendering nip formed between a first and a second calendering roll, wherein said first and said second calendering roll are in contact with said tissue paper web over a contact length measured parallel to the direction of the axis of said first calendering roll and said first and said second calendering roll exert a pressure onto said paper web of at least about 120 N per centimeter of said contact length.
2. (Previously Presented)) The method according to claim 1, wherein said first and said second calendering roll exert a pressure onto said paper web ranging from at least about 120 N to at least about 300 N per centimeter of said contact length.
3. (Original) The method according to claim 1, wherein at least one of said embossing rolls comprises at least about 50 embossing elements per square centimeter.
4. (Cancelled)
5. (Original) The method of claim 1, wherein said first embossing roll has a web contacting surface comprising a rubber material and said second embossing roll has a web contacting surface comprising a hard material.

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6. (Original) The method of claim 1, wherein said step of passing said tissue paper web through a calendering nip is carried out after said step of passing said tissue paper web through an embossing nip.
7. (Original) The method of claim 1, wherein the method further comprises a step of applying a lotion to the tissue paper web.
8. (Previously Presented) The method of claim 1, wherein the method further comprises the step of joining at least two plies of said tissue paper web.
9. (Previously Presented) The method of claim 1, wherein the method further comprises the step of cutting said tissue paper product.
10. (Original) A tissue paper product made according to a method of claim 1.
11. (Original) The tissue paper product of claim 10 comprising three plies.
12. (Currently Amended) The ~~tissue paper product~~ method of claim 8, wherein said step of joining at least two plies of said tissue paper web further comprises the step of embossing said at least two plies.